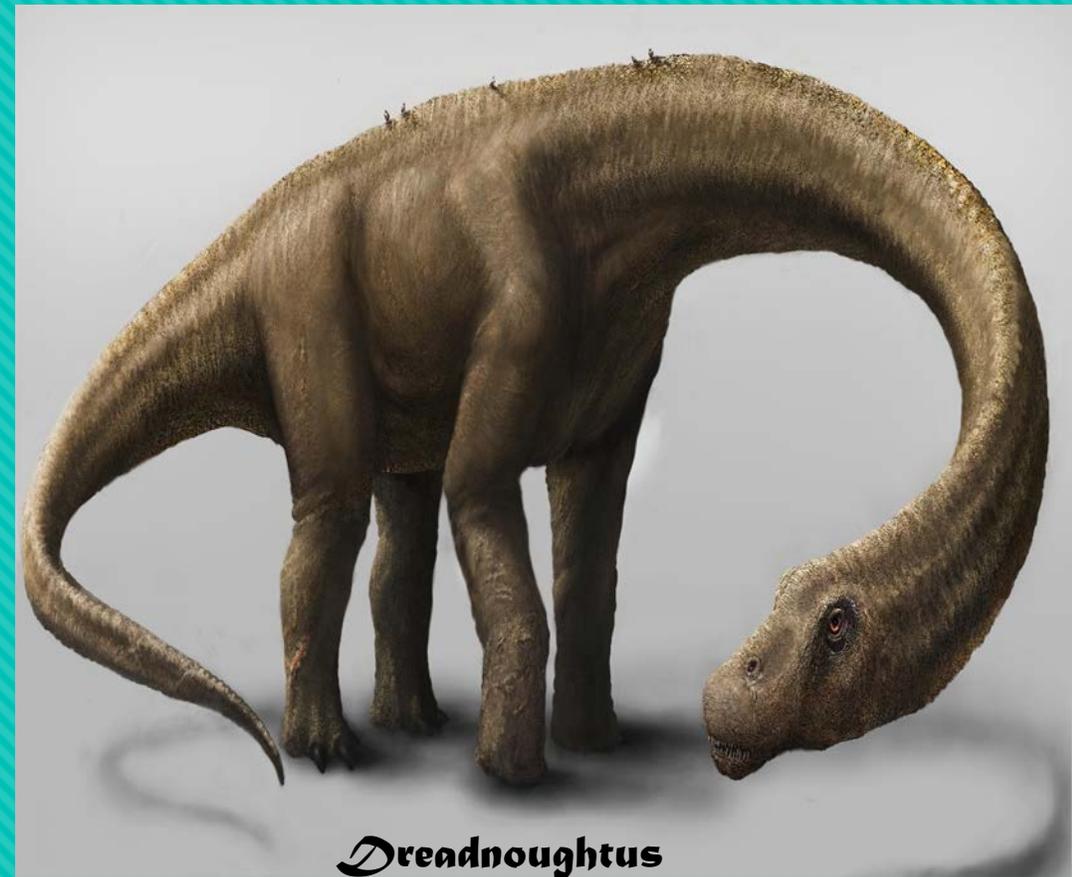


2014-2015 Concrete Canoe



[1]

NORTHERN ARIZONA UNIVERSITY
HIGH ALTITUDE ENGINEERING

Project Management

- Jeremy DeGeyter – Project Manager
- Matt Snyder – Structural Analysis Lead
- Kristin Van Sciver – Concrete Lead
- Cynthia Alvarez – Reinforcement Lead
- Ramon Aguilar – Quality Control and Safety Officer



Project Understanding

Introduction

- The Concrete Canoe project provides “hands-on, practical experience and leadership skills by working with concrete mix designs and project management” [6].



[3]

Background

- Last's years Concrete Canoe “Spirit” finished 13th out of 18 at PSWC 2014 held in San Diego, California.
- The wood strip mold that was reused for “Spirit” will not be used for this year's Canoe.
- Concrete included Portland cement, sand, Poraver, and reinforcing fiberglass mesh

Project Understanding



[4]

Client

Mark Lamer, P.E.



[5]

Technical Advisor

Thomas Nelson, P.E.



[6]

Stakeholders

Client- Mark Lamer
Technical Advisor- Thomas Nelson
ASCE-National And Student Chapter
Northern Arizona University

Project Understanding

Project Description

The team is required to design and build a concrete canoe for the PSWC 2015 competition held in Tucson, AZ.

Competition will be scored in 4 categories:

- Final Product-25%
- Oral Presentation-25%
- Design Report-25%
- Canoe Races-25%

Technical Requirements

Concrete Properties:

- Compressive Strength
- Tensile Strength
- Shrinkage

Reinforcement Properties:

- Tensile Strength
- Bond Properties

Hull Design:

- Structural Analysis
- Hydraulic Characteristics

Constraints & Exclusions

Constraints:

- Money
- Time
- Personnel

Exclusions:

- Mold Fabrication
- Staining

Scope of Services – Project Startup

Fundraising

- Companies, family and friends
- Materials
- Technical support
- Paddles and life jackets

Safety Training

- Online safety courses
- Field safety
- Chemical hygiene
- Tool SOP check off

Paddling Practice

- Lake Mary
- NAU Wall Aquatic Center
- Classroom training



Scope of Services – Project Design

Structural Analysis

- 2-D Beam moment analysis
- Minimum compressive strength, $f'c$
- Compressive stress
- Hull design
- Prolines, AutoCAD, RISA3D, Excel

Concrete Mix

- Cementitious materials
- CeraTech ekkomaxx™
- Aggregates
- Property enhancing admixtures

Reinforcement

- Percent open area
- Thickness
- Suitability



Scope of Services – Construction

Mold Fabrication

- Depends on funding
- CNC Machining



[3]

Pour Day

- Trotta's Farm
- Apply layer by layer
- Shotcrete
- Post-tensioning

Curing and Finishing

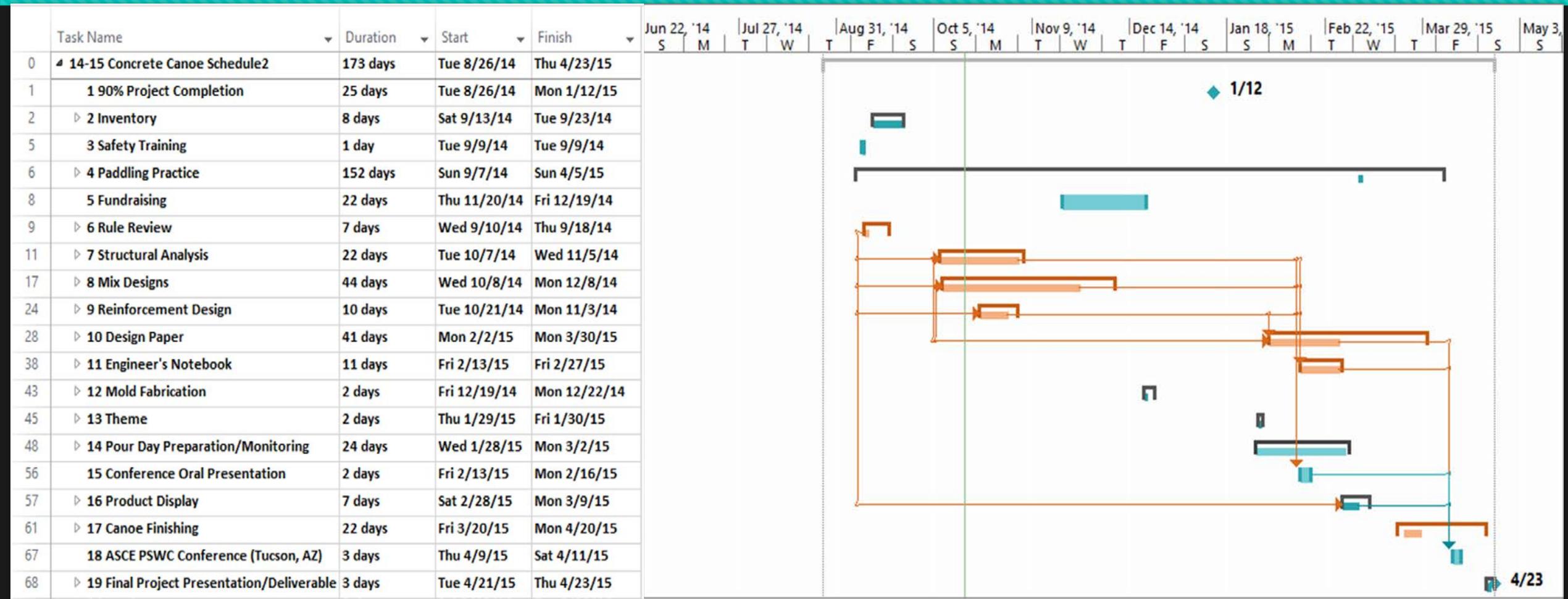
- Monitored daily
- 28 day strength
- Staining will be done by others

Scope of Services – Project Design

Broader Impacts

- Sustainable material will be used to minimize environmental impacts
- Efforts will be taken to reduce the amount of material waste generated
- Impacts after competition:
 - NAU standings
 - ASCE popularity
 - Precedence for future students
 - Future sponsor support

Project Schedule



Cost of Services Break Down

| 1.0 Personnel | Classification | Hours | Rate, \$/hr | Cost |
|------------------|--------------------|------------|-------------|------------------|
| | SENG | 282 | 100 | \$28,200 |
| | ENG | 989 | 80 | \$79,120 |
| | LAB | 444 | 62 | \$27,528 |
| | INT | 1032 | 52 | \$53,664 |
| | Total Personnel | | | \$188,512 |
| 2.0 Travel | Lodging/Food | per person | | \$250 |
| | Registration | per person | | \$120 |
| | Mileage | \$0.56/mi | 520 miles | \$291 |
| | Total Travel | | | \$2,141 |
| 3.0 Direct Costs | Materials | | | \$4,000 |
| | Total Direct Costs | | | \$4,000 |
| 4.0 Total | | | | \$194,653 |

References

- [1] Dreadnoughtus: A New Giant Joins the 'Biggest Dinosaur' Parade (NBC News) <http://www.nbcnews.com/science/science-news/dreadnoughtus-new-giant-joins-biggest-dinosaur-parade-n195306>
- [2] Picture by Noel Cruz
- [3] Picture by "Ponderosa" Concrete Canoe Team - 2012
- [4] Civil and Environmental Engineering (Faculty) <http://nau.edu/cefns/engineering/civil-environmental/faculty/>
- [5] Civil and Environmental Engineering (Spring 2013) <http://nau.edu/CEFNS/Engineering/Civil-Environmental/Newsletters/Spring-2013/>
- [6] ASCE, and NCCC. 2015 ASCE National Concrete Canoe Competition Rules & Regulations.
- [7] Picture by Jeremy DeGeyter
- [8] Picture by Cynthia Alvarez